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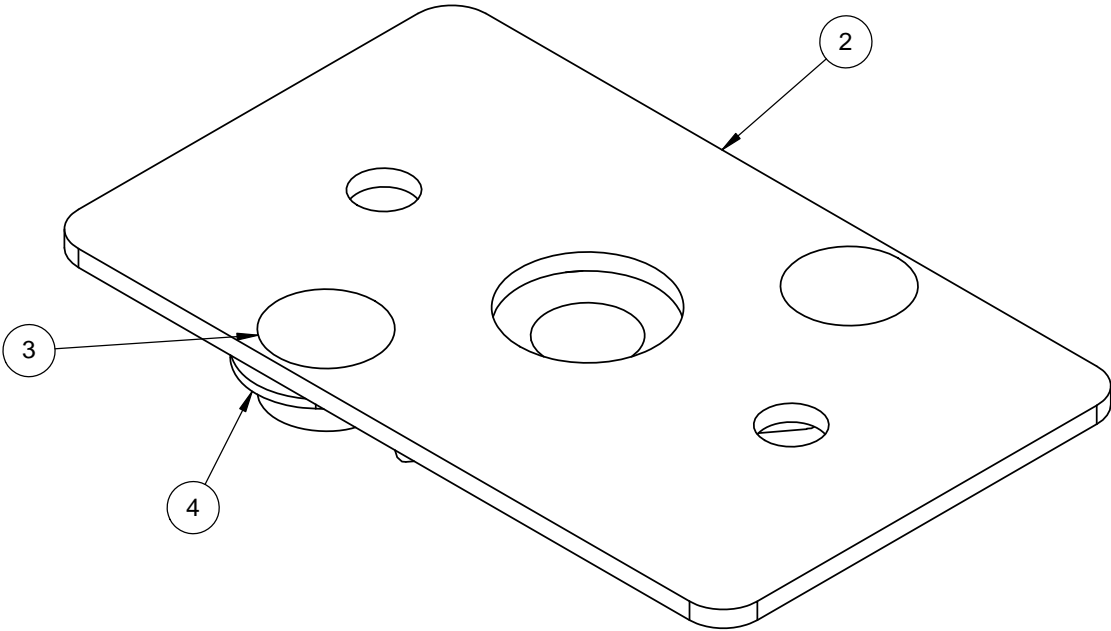
ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4507-041	ANCHOR NUT DOUBLER ASSEMBLY
2	1	D4507-1	DOUBLER
3	2	MS20426AD3	RIVET
4	1	MS21059-3K	ANCHOR NUT

D

C

B

A



D4507-041 ANCHOR NUT DOUBLER ASSEMBLY

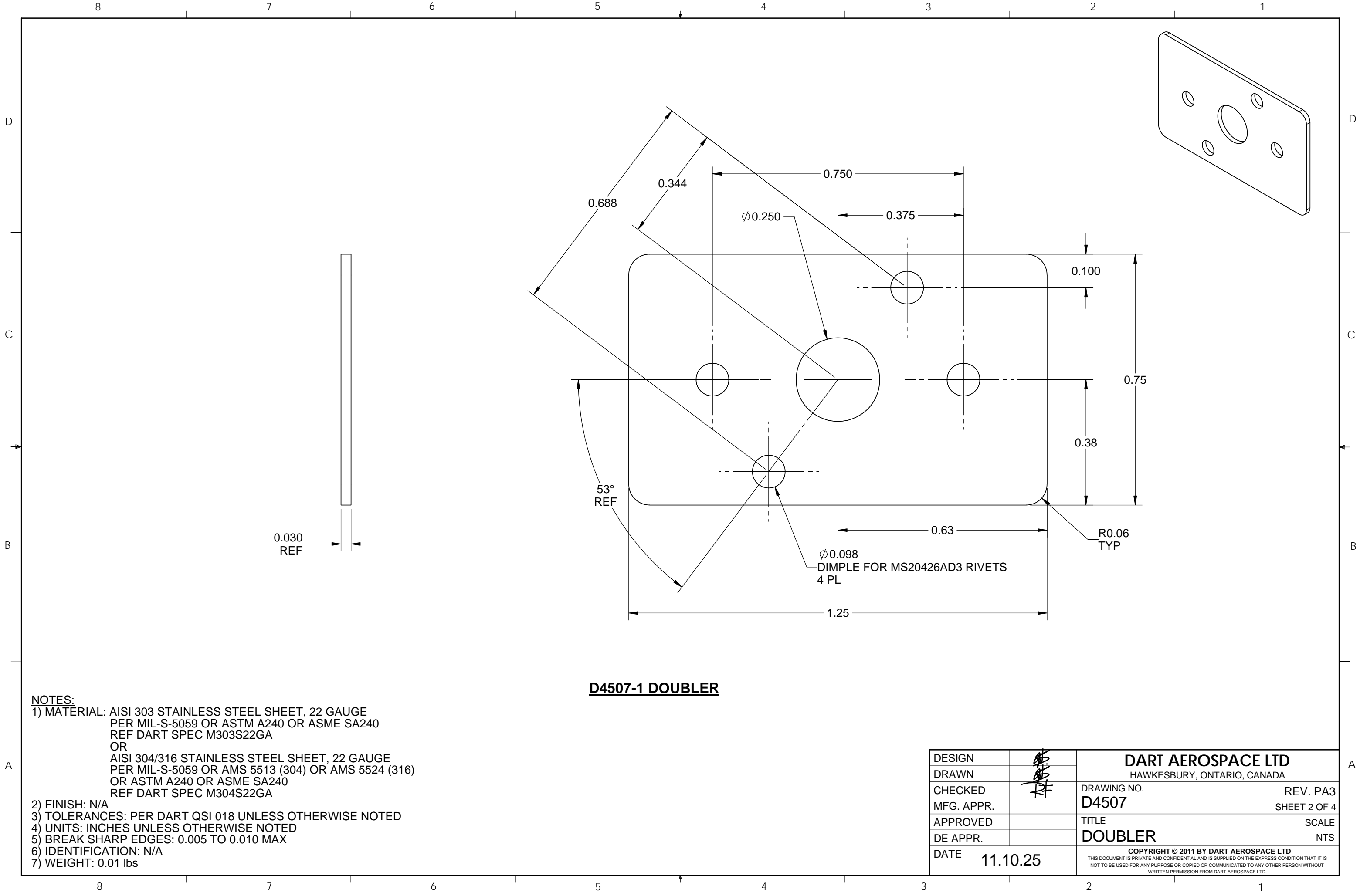
PRELIMINARY ISSUE

11.10.25

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.01 lbs

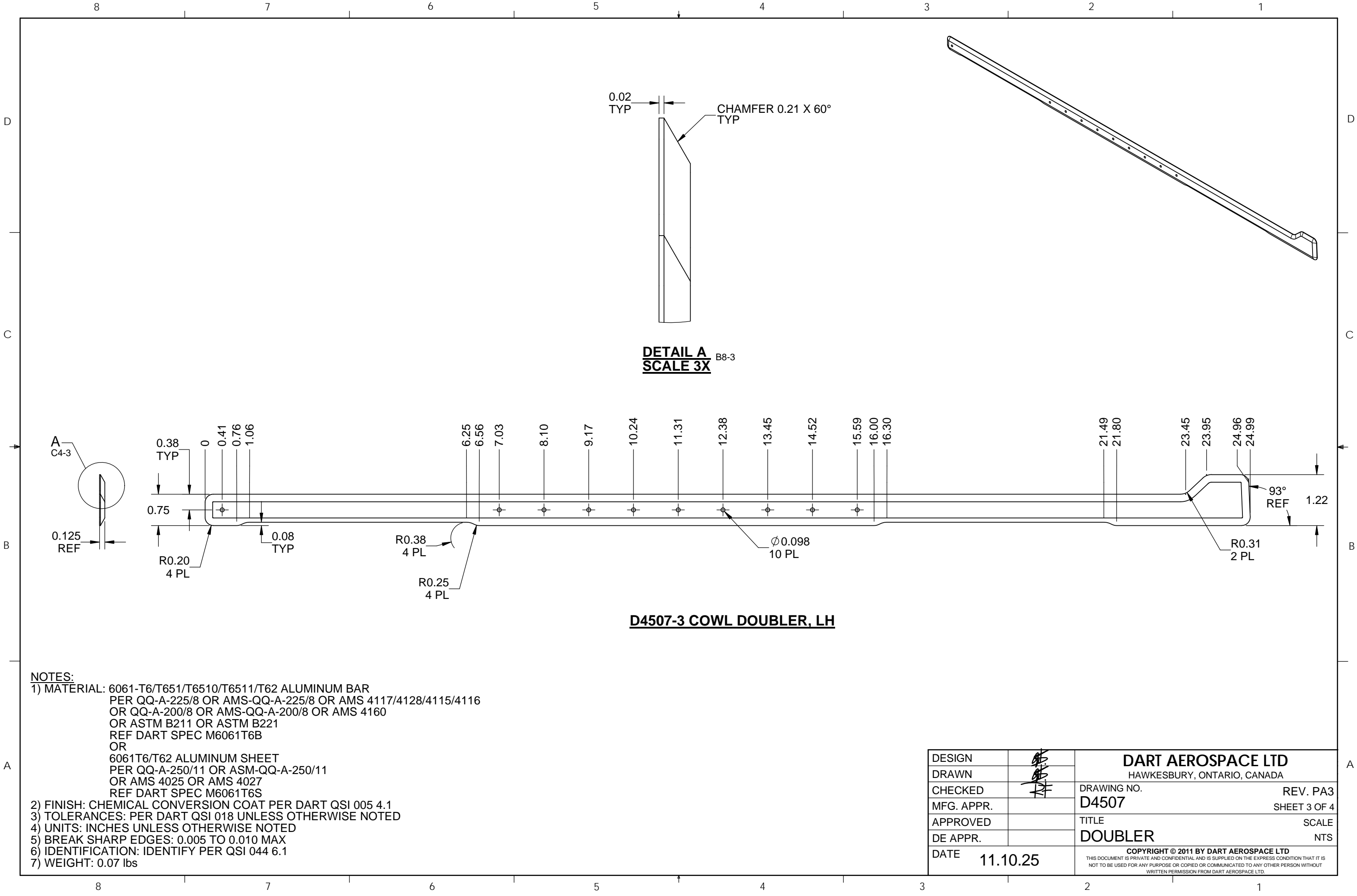
PA3	NEW ISSUE		11.10.25
REV.	DESCRIPTION	BY	DATE
DESIGN		<div><div></div><div></div><div></div><div></div></div>	<div><div>DART AEROSPACE LTD</div><div>HAWKESBURY, ONTARIO, CANADA</div><div>DRAWING NO. D4507</div><div>REV. PA3 SHEET 1 OF 4</div><div>TITLE DOUBLER</div><div>SCALE NTS</div><div><div>COPYRIGHT © 2011 BY DART AEROSPACE LTD</div><div>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</div></div></div>
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.10.25		

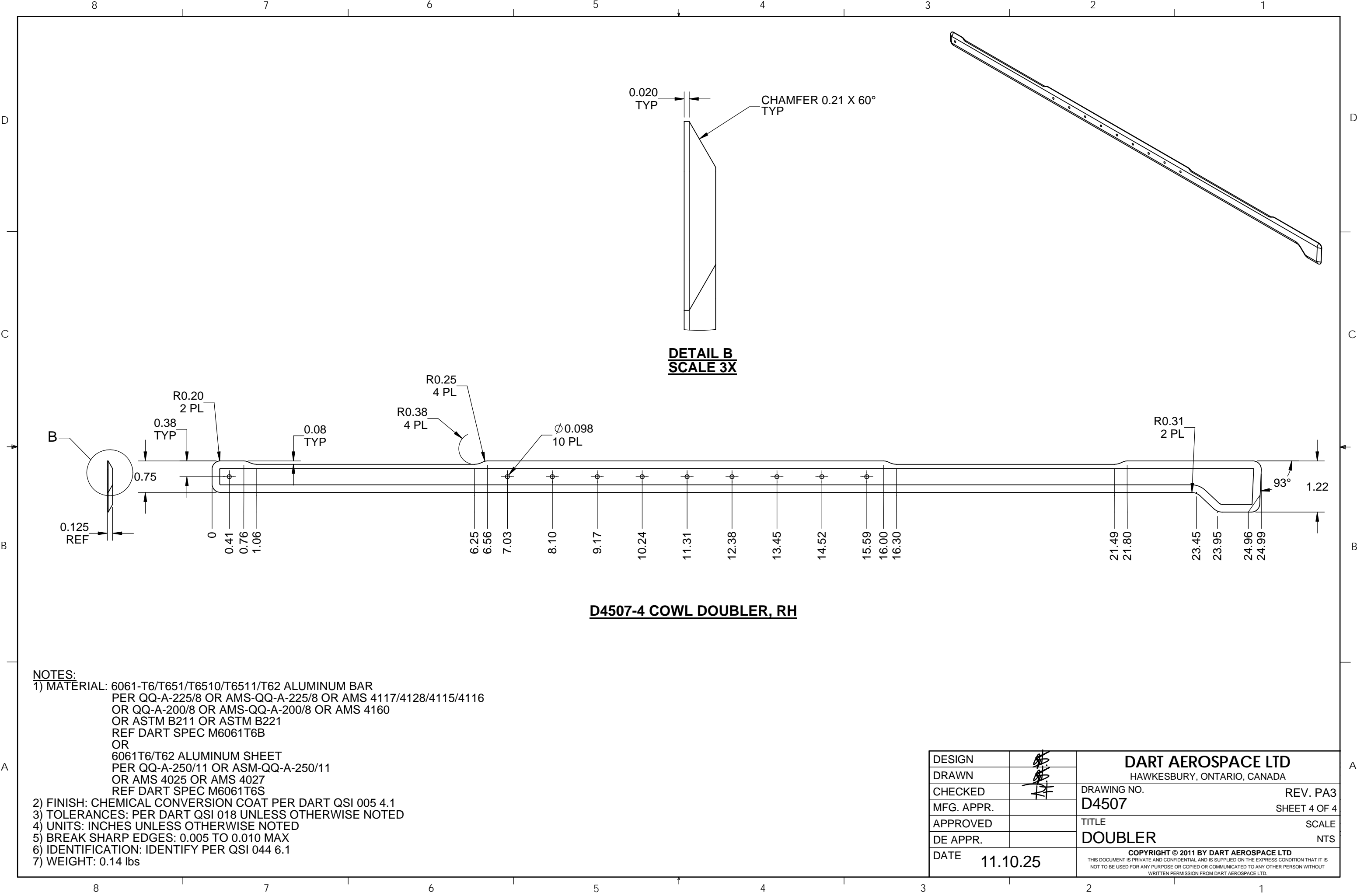
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NOTES:
1) MATERIAL: AISI 303 STAINLESS STEEL SHEET, 22 GAUGE
PER MIL-S-5059 OR ASTM A240 OR ASME SA240
REF DART SPEC M303S22GA
OR
AISI 304/316 STAINLESS STEEL SHEET, 22 GAUGE
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316)
OR ASTM A240 OR ASME SA240
REF DART SPEC M304S22GA
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.01 lbs

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. D4507	REV. PA3 SHEET 2 OF 4
MFG. APPR.		TITLE DOUBLER SCALE NTS	
APPROVED			
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DATE	11.10.25		





NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
OR
6061T6/T62 ALUMINUM SHEET
PER QQ-A-250/11 OR ASM-QQ-A-250/11
OR AMS 4025 OR AMS 4027
REF DART SPEC M6061T6S
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.14 lbs

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. D4507	REV. PA3
MFG. APPR.			SHEET 4 OF 4
APPROVED		TITLE DOUBLER	SCALE NTS
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DATE	11.10.25		